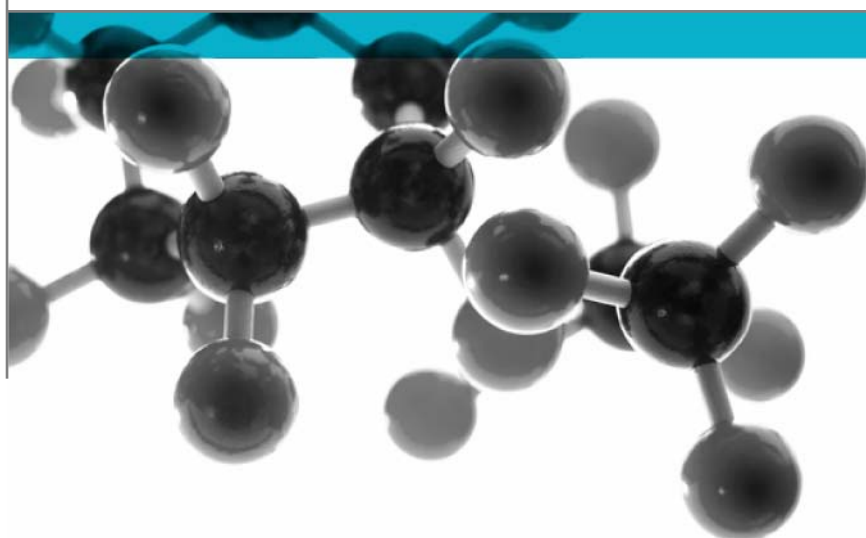


Class 0 Summary Report



Including Opinion Of Compliance With The Requirements For A Class 0 Surface As Defined In Paragraph A13(b) Of Approved Document B (Volumes 1 & 2), (2006 Edition) 'Fire Safety' To The Building Regulations 2000

Date: 16th October 2014

Issue No.: 1

Page 1

A Report To: SAKE Co., Ltd.

Document Reference: 345369 & 345370

**Testing
Advising
Assuring**

Executive Summary

Objective

To assess the results of tests to BS 476:Part 6:1989+A1: 2009 and BS 476:Part 7:1997, obtained on specimens of the following product and to provide an opinion of compliance with the requirements for a Class 0 surface, as defined in Approved Document B to the Building Regulations 2000.

Generic Description	Product reference	Thickness	Weight per unit area or density
Poly-isocyanurate (PIR) foam with embossed aluminium foil face and backing	"Aluminium Foil Faced Poly-Isocyanurate Board"	20mm	1.5kg/m ²
Individual components used to manufacture composite:			
Embossed aluminium foil (each face)	Unwilling to provide	80 microns	0.25kg/m ²
Foam	"Poly-isocyanurate Board"	20mm	50kg/m ³
Please see page 5 of this test report for the full description of the product tested			

Test Sponsor

SAKE Co., Ltd., #151-59, Maeryeong-gil, Gobuk-myeon, Seosan-si, Chungcheongnam-do, Korea, 356-811.



Opinion:

We consider the results of the tests to BS 476:Part 6:1989+A1: 2009 and BS 476:Part 7: 1997, demonstrate that the product, as tested, complies with the requirements for Class 0, as defined in paragraph A13(b) of Approved Document B, 'Fire Safety', to the Building Regulations 2000.

Date of Test

8th & 14th October 2014

Signatories

	
Responsible Officer C. Meachin * Technical Officer	Authorised S. Deeming * Operations Manager

* For and on behalf of **Exova Warringtonfire**.

Report Issued: 16th October 2014

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Test Details

Terms Reference **Of** To assess the results of tests to BS 476:Part 6:1989+A1: 2009 and BS 476:Part 7:1997, obtained on specimens of a product and to provide an opinion of compliance with the requirements for a Class 0 surface, as defined in Approved Document B to the Building Regulations 2000.

Introduction Specimens of a product have been tested in accordance with the test methods specified in BS 476: Part 6: 1989+A1: 2009 'Method of test for fire propagation for products' and BS 476: Part 7: 1997 'Method of test to determine the classification of the surface spread of flame of products'. The results of the tests are fully reported in the **Exova Warringtonfire** test reports No's. 345369 and 345370.

This summary test report has been prepared at the request of the sponsor and relates the results of the tests to the requirements for a Class 0 surface of a material or composite product, as defined in paragraph A13(b) of Approved Document B, 'Fire Safety', to the Building Regulations 2000.

This summary should be read in conjunction with, and not accepted as a substitute for, the **Exova Warringtonfire** test reports No's. 345369 and 345370. Those test reports may include additional information which may be relevant to the assessment of the potential fire hazard of the product.

Face subjected to tests The specimens were mounted in the test positions such that one of two identical faces was exposed to the heating conditions of the tests.

Results of test The following results were obtained for the specimens, which were tested.

BS 476: Part 6: 1989	Fire propagation index, I	=	5.1R
	subindex, i_1	=	1.9
	subindex, i_2	=	2.4
	subindex, i_3	=	0.8

BS 476: Part 7: 1997	Class 1 surface spread of flame
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The test results relate only to the behaviour of the test specimens of the product under the particular conditions of the test, they are not intended to be the sole criterion for assessing the potential hazard of the product in use.

Description of Test Specimens

The description of the specimens given below has been prepared from information provided by the sponsor of the test. All values quoted are nominal, unless tolerances are given.

General description		Poly-isocyanurate (PIR) foam with embossed aluminium foil face and backing
Product reference		"Aluminium Foil Faced Poly-Isocyanurate Board"
Name of manufacturer		SAKE Co., Ltd.
Thickness		20mm (stated by sponsor) 21.02mm (determined by Exova Warringtonfire)
Weight per unit area		1.5kg/m ² (stated by sponsor) 1.64kg/m ² (determined by Exova Warringtonfire)
Product configuration		<ul style="list-style-type: none"> • Embossed aluminium foil • Foam • Embossed aluminium foil
Embossed aluminium foil	Generic type	Embossed aluminium foil
	Product reference	See Note 1 below
	Name of manufacturer	See Note 1 Below
	Thickness	80 microns
	Weight per unit area	0.25kg/m ²
	Colour reference	See Note 1 Below "Silver" (observed by Exova Warringtonfire)
	Flame retardant details	See Note 2 Below
Foam	Generic type	PIR
	Product reference	"Poly-isocyanurate Board"
	Name of manufacturer	SAKE Co., Ltd.
	Thickness	20mm
	Density	50kg/m ³
	Weight per unit area	1kg/m ²
	Colour reference	"Beige"
	Flame retardant details	See Note 1 Below
Brief description of manufacturing process		Foaming Poly-isocyanurate between aluminium foils and curing between double moving belt continuously

Note 1: The sponsor was unwilling to provide this information.

Note 2: The sponsor of the test has confirmed that no flame retardant additives were utilised in the production of the component.

Classification

Opinion

We consider the results of the tests detailed above demonstrate that the product, as tested, complies with the requirements for Class 0, as defined in paragraph A13(b) of Approved Document B, 'Fire Safety', to the Building Regulations 2000.

Validity of opinion

This opinion is based on the requirements of the Building Regulations at the date of this report. If the Building Regulations are revised or amended in any way subsequent to that date, care must be taken to ensure that this opinion is not invalidated by those revisions or amendments.

The opinion has been formulated on the assumption that the specimens are representative of the product in practice. **Exova Warringtonfire** was not involved in any sampling or selection procedures which would confirm this or in any audit testing which would provide confidence in the consistency of the product in the tests.

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Revision History

Issue No :	Re-issue Date:
Revised By:	Approved By:
Reason for Revision:	

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